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GRINDING IT OUT, The making of McDonaldâ€™s . by Ray Kroc with Robert Anderson . 1. The Situation .  
... Ray Kroc had to grind it out, and did it! 2. The Challenge .

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In Grinding It Out, you'll meet the man behind McDonald's, one of the largest fast-food corporations in the world with over 32,000 stores around the globe. Irrepressible enthusiast, intuitive people person, and born storyteller, Kroc will fascinate and inspire you on every page.

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