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Thanks to the International Electrotechnical Commission (IEC), five standard programming languages have emerged as the most common, used for both process and discrete programmable controllers. The IEC is an organization that prepares and publishes international standards for all

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IEC 61131-3: Programming Industrial Automation Systems Karl-Heinz John Â· Michael Tiegelkamp IEC 61131-3: Programming Industrial Systems Concepts and Programming Languages, Requirements for Programming. towards Open PLC Programming Systems 290 8.7

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Features of IEC 61131-3 Languages Structured Text (ST) . It has a language structure (syntax) that strongly resembles PASCAL and supports a wide range of standard functions and operators. The standard requires that there is strong data typing. function blocks and programs.e.

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With its IEC61131-3 publication. With IEC 61131-3, programming of PLCs, distributed control systems, and IEC 61131-3 is the third part of the open international standard IEC 61131 for. The IEC 61 131 standard for programmable control

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International Standard IEC 61131-1 has been prepared by subcommittee 65B: Devices, of IEC technical committee 65: Industrial-process measurement and control. This second edition of IEC 61131-1 cancels and replaces the first edition published in 1992 and

INTERNATIONAL IEC STANDARD 61131-1

IEC 61131-3 is the third part (of 10) of the open international standard IEC 61131 for programmable logic controllers, and was first published in December 1993 by the IEC. The current (third) edition was published in February 2013.

IEC 61131-3 - Wikipedia

1 Introduction The rapid advances in performance and miniaturisation in microtechnology are constantly opening up new markets for the programmable logic controller (PLC).

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100 4 The Programming Languages of IEC 61131-3 4.1 Instruction List IL Instruction List IL is a convenient assembler-like programming language. IL is universally usable and is often employed as a common intermediate language to which the other textual and graphical languages are translated.

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